Qty:

50 Lim:

Each

: STRIKER PLATE

. D2237 REVD1

: 10/09/2008

: D2237

: N/A

: D1

Date:

Tuesday, 12/08/2008 11:26:13 AM

User

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project - Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 41163

Estimate Number

: 10589

P.O. Number

This Issue

: 12/08/2008 : NC

Prsht Rev. : 11 First Issue

: 38807 **Previous Run**

Written By

Checked & Approved By

Comment

: Est. C 02.05.11 Clarify IPP NG

S.O. No. :

Type

EST D 06.05.25 Waterjet EC

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S22GA

Comment: Qty.:

0.0105 sf(s)/Unit

Total:

0.5250 sf(s)

304/316 .032 Sheet

Batch: (09033

2.0

FLOW WATER JET

304/316 .032 Sheet



Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: DI Prog Rev: D B8-8-35

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

3.0

QC2

HB 8-8-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

So 05/10/ 27/58

wenters

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | |
|---------|------|--------------------|-------|-----------------|---------|---------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | | PRO | CEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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| Part No | : | P | AR #: | Fault Category: | NCR: Ye | s No DQ | A: | Date: _ | | |

| NCR: | | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|-------------------|----------------------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|
| | | Description of NC | | Corrective Action Section B | 3 | Verification | A | Annual | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | |
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NOTE: Date & initial all entries

QA: N/C Closed: ____ Date: ___

Tuesday, 12/08/2008 11:26:13 AM Date: User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: STRIKER PLATE Job Number: 41163 Part Number: D2237 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 27 W 08/10-28 QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Form: rprocess

Page 2

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | | |
|------|------|--------------------|---------|--|-------------------------------------|--------------------------|--|--|--|--|--|
| DATE | STEP | Ву | By Date | | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | | |
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| Part No: | PAR #: | _ Fault Category: | NCR: Yes No | DQA: | Date: |
|----------|--------|-------------------|-------------|---------|-------|
| | | | QA: N/C | Closed: | Date: |

| NCR: | | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
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| | | Description of NC | | Corrective Action Section B | | Verification | Ammrayal | Ammayal | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector | | |
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NOTE: Date & initial all entries

| DART AEROSPACE LTD | Work Order: | 41165 |
|-------------------------------|--------------|-------------|
| Description: Striker Plate | Part Number: | D2237 |
| Inspection Dwg: D2237 Rev: D1 | | Page 1 of 1 |

| | FIRST | TARTICLE I | NSPECTI | ON CHI | ECKLIST | | |
|----------------------|---------------|---------------------|---------|--------|---------------------------------------|---------|--------------|
| • | X | First Arti | icle | Prot | otype | | |
| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Co | omments |
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| 1.800 | +/-0.010 | 1.800 | * | | | | |
| 0.750 | +/-0.010 | ,751 | * | | | | |
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| Measured by: | B | Audited by: | 9 | | Prototype App | oroval: | N/A |
| Date: | 8-8-5 | Date: | 08/0 | 494 | | Date: | N/A |
| | | | | | | | |

| Rev | Date | Change | | Revised by | Approved |
|-----|----------|-----------|--|------------|----------|
| Α | 07.05.31 | New Issue | | KJ/JLM | |

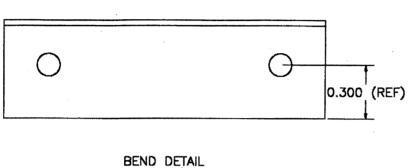




| DESIGN B WILLIAMS | DRAWN BY B WHALIAMS | DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT, | | |
|----------------------|------------------------|--|-------|-------------|
| CHECKED | APP ROVED | DRAWING NO. | | REV. D |
| 800 | | D2237 | SHEET | 1 OF 1 |
| DATE | | TILE | | SCALE |
| 94:10:25 | | STRIKER PLATE | | 2: 1 |

DI 4 4 04.06.15 UPDATE DIMENSION

RELEASED

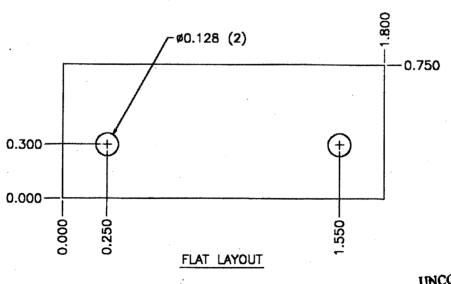


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